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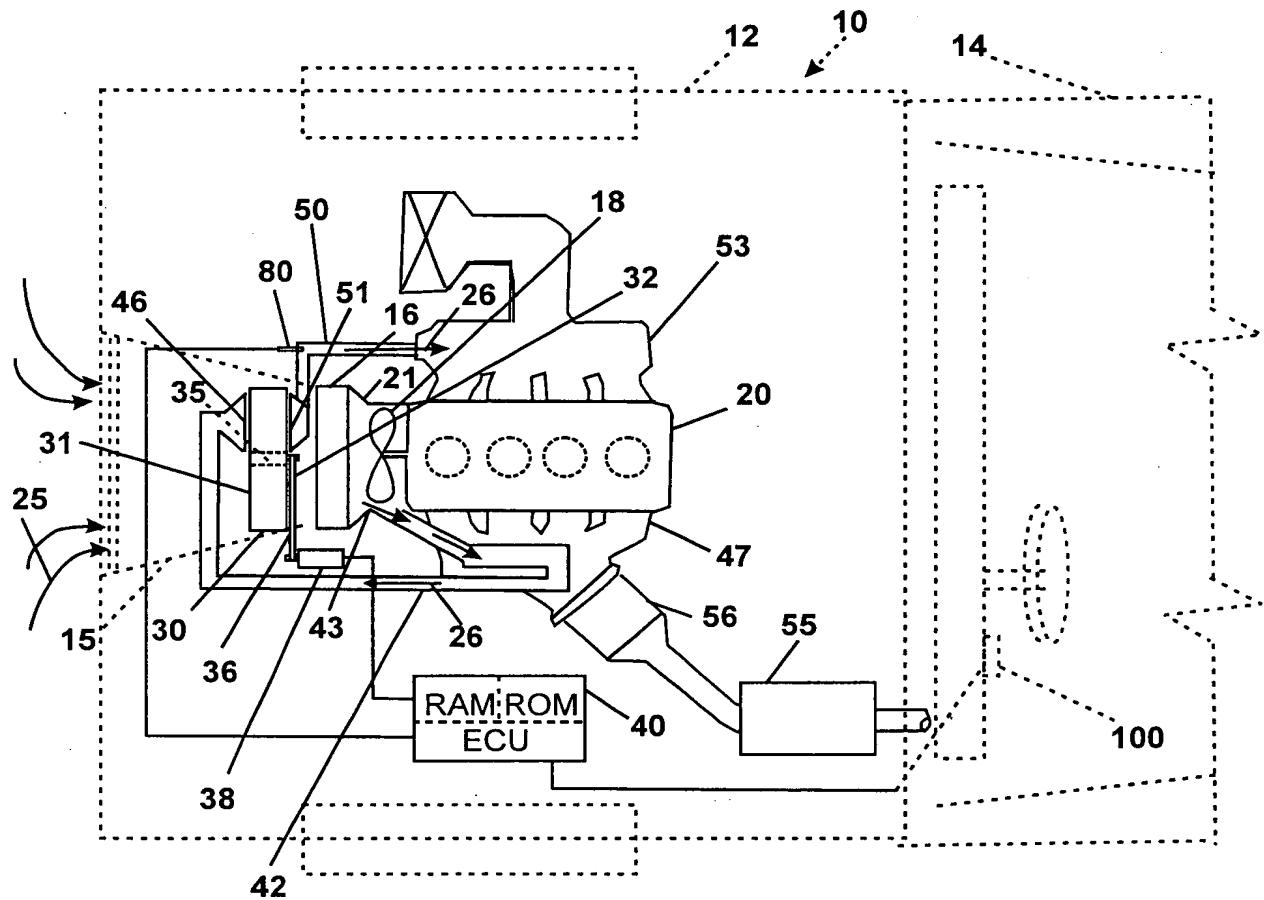


FIG. 1

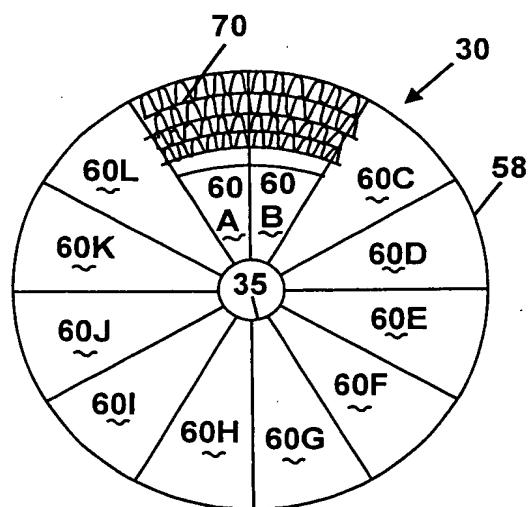


FIG. 2

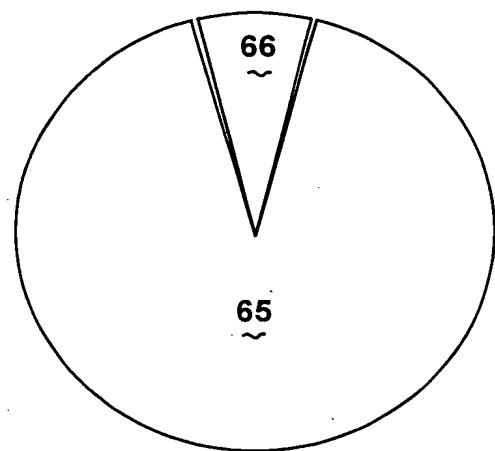


FIG. 3

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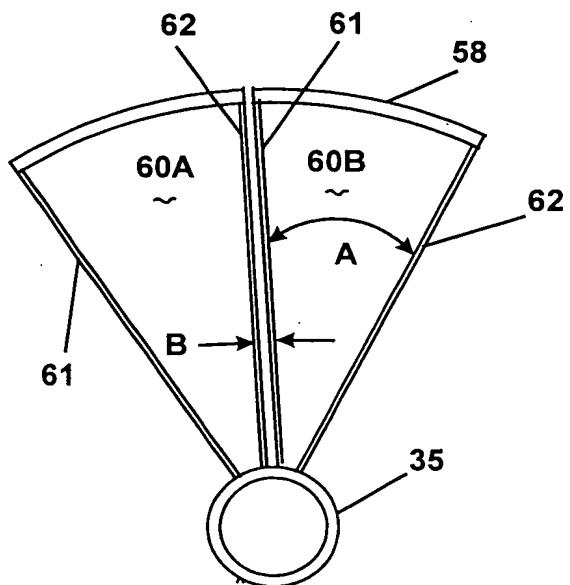


FIG. 4

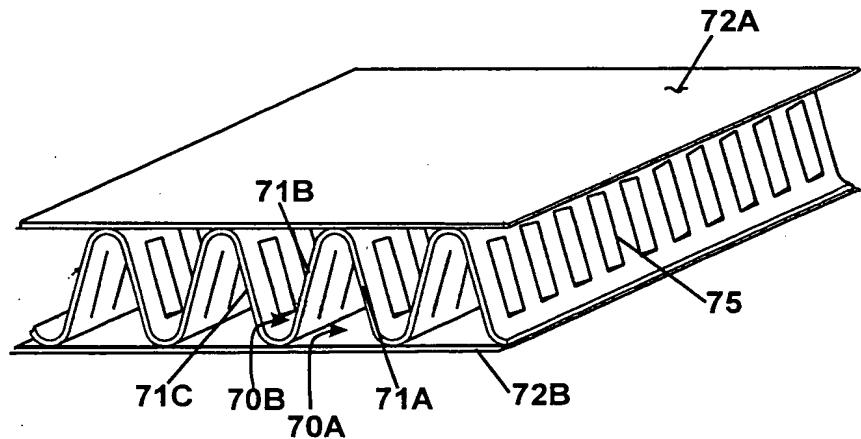
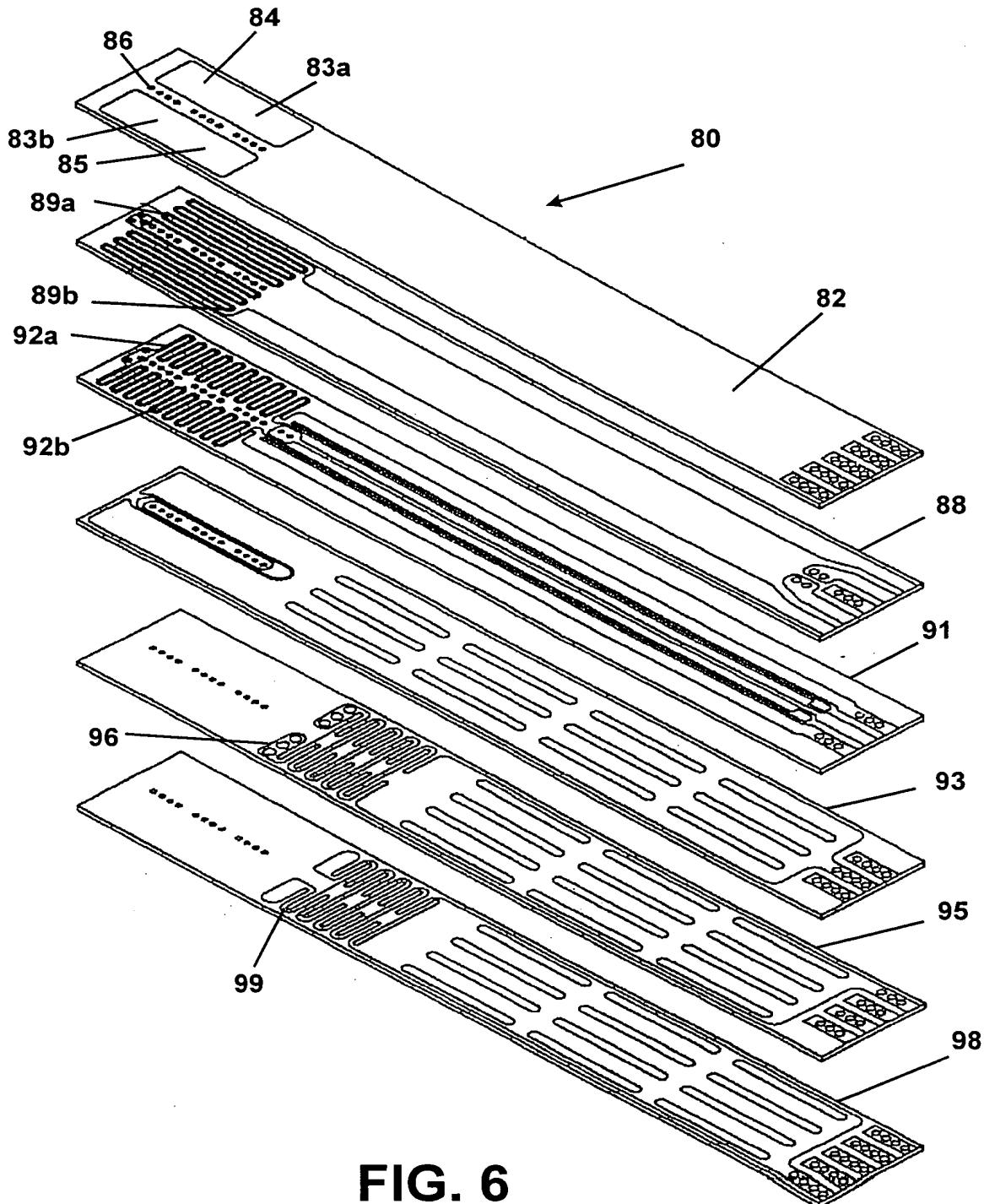


FIG. 5

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**FIG. 6
PRIOR ART**

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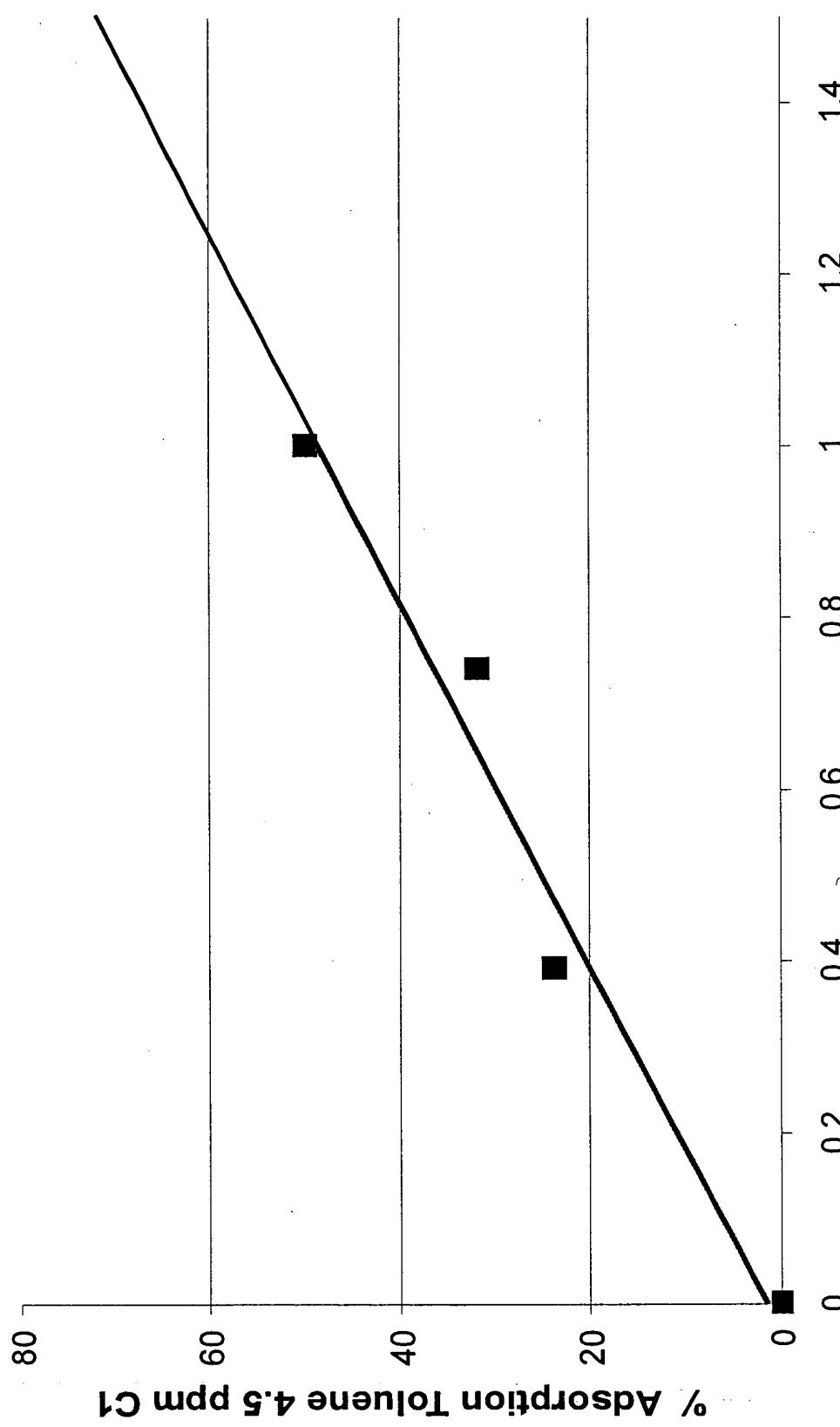


FIG. 7
Loading g/in³

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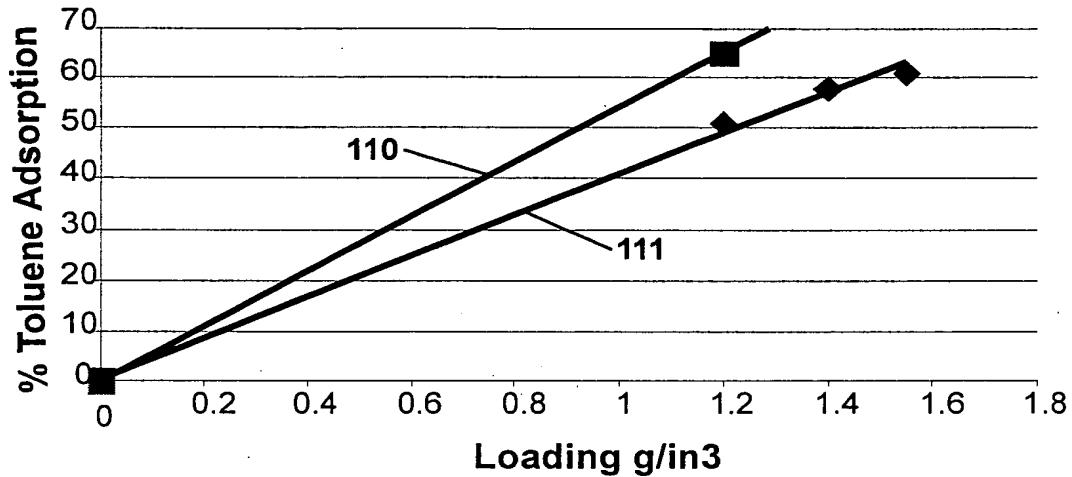


FIG. 8

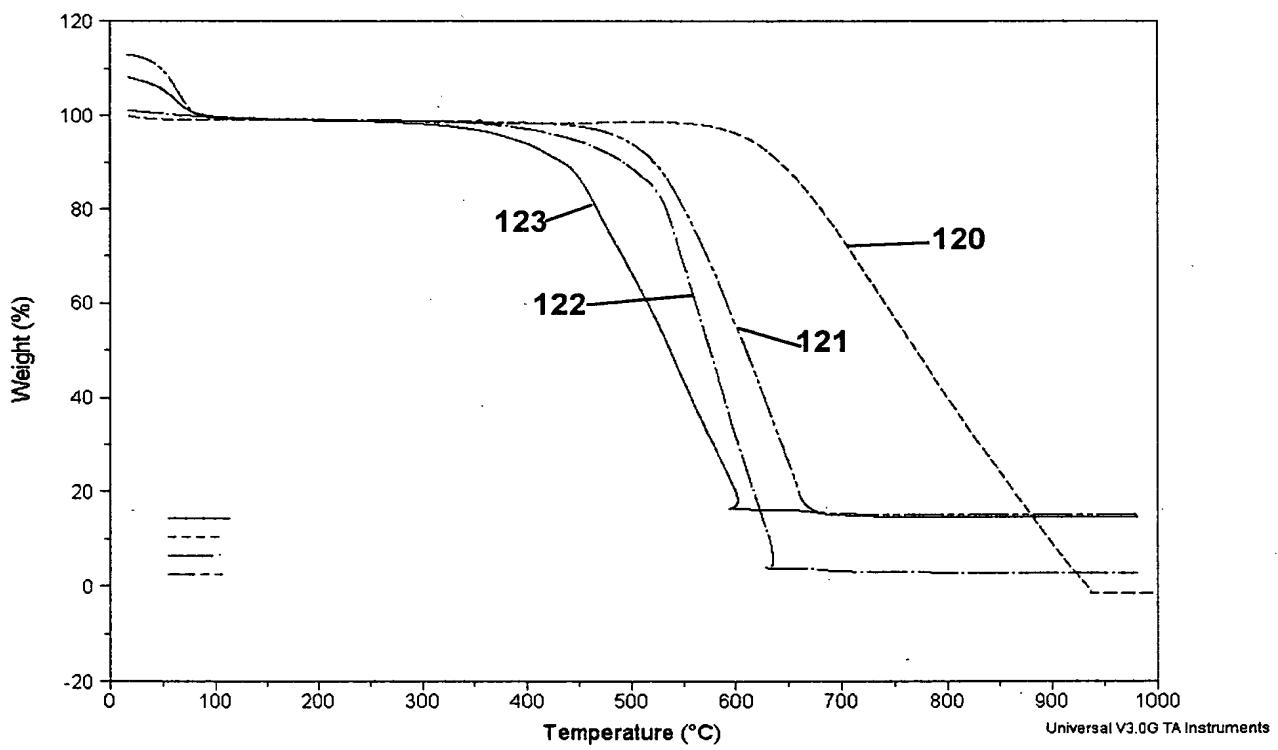


FIG. 9

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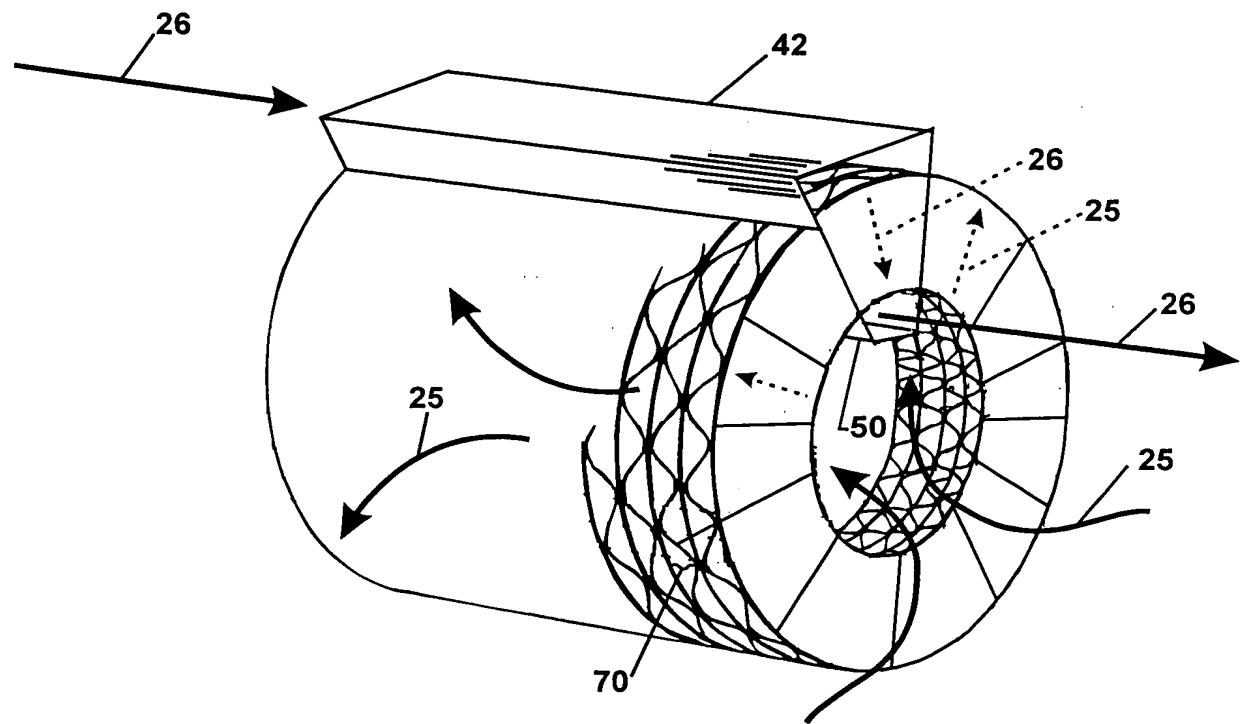


FIG. 10